

Where and how to buy

iPanemaTM coffees
can be bought from the **iPanema**TM
representative in your area
of the world or directly from the
iPanemaTM commercial desk.

Full directions are shown below.

NORTH AMERICAN REPRESENTATIVE:



Specialty Coffee

Blaser & Wolthers Specialty Coffee Trading Co.
848 Brickell Avenue, Suite 1220
Miami, Florida 33131 - U.S.A.
Phone (305) 374-7111 - Fax (305) 374-4020



Rodovia BR 369, KM 175 - Fazenda Conquista - Alfenas MG - BRAZIL
CEP 37130-000 - Phone 55-35 292-3033 - Fax 55-35 292-2031

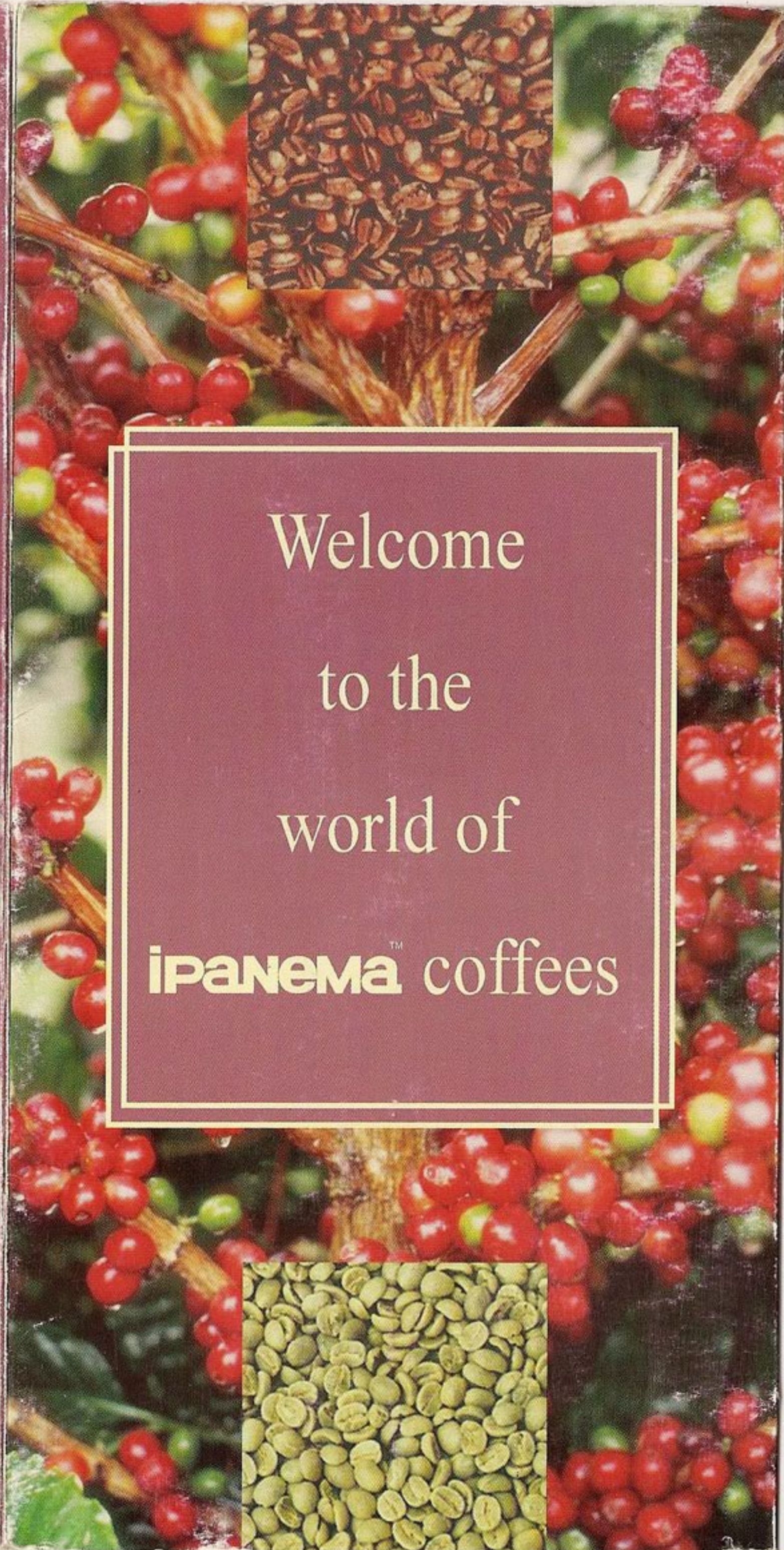
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Member of



Welcome
to the
world of

iPanemaTM coffees



THE WORLD OF IPANEMATM

What we are

- Vertically integrated from production to export
- Owned by two major Brazilian business groups
- Three model farms (high technology and permanent research)
- Over 5,000 ha fully devoted to coffee
- Prime South Minas location
- One of the largest coffee growers in the world



What we offer

- Full range of coffee qualities
- Diverse preparation options
- Distinct labels and custom order requirements
- Uniform quality year after year
- Commercial expertise
- Advanced logistics
- After-sales support



Our coffees are either dry milled or wet milled with full incorporation of solid and liquid organic wastes into the ground to enrich the soil.